



# SERVICE LETTER

No. 894

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

FAA Approved

September 4, 1980 M

Subject:

Heater Modification

Models Affected:

PA-31-350 Chieftain

Serial Numbers Affected:

31-7652125, 31-7852073 through 31-8052129

Compliance Time:

Recommended at next scheduled maintenance or inspection.

Purpose:

This Service Release announces the availability of a kit which provides materials and instructions for the modification of the cabin heat system. This modification increases heater inlet airflow to reduce incidents of "overheat" conditions and improves heat distribution in the crew footwell area of the cockpit.

Material Required:

One (1) each per aircraft -- Heater Air Valve Relocation Kit, Piper Part Number 764 005.

Availability of Parts:

Your Piper Field Service Facility.

Effectivity Date:

This Service Release is effective upon receipt.

Summary:

Please contact your Piper Field Service Facility to arrange for installation of Kit 764 005. To minimize downtime, orders should be submitted to allow the installation to coincide with a scheduled inspection/maintenance.